

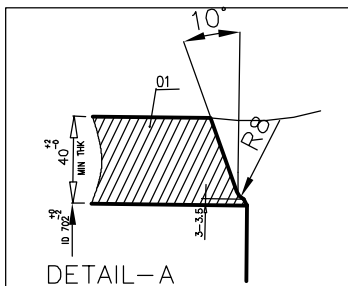
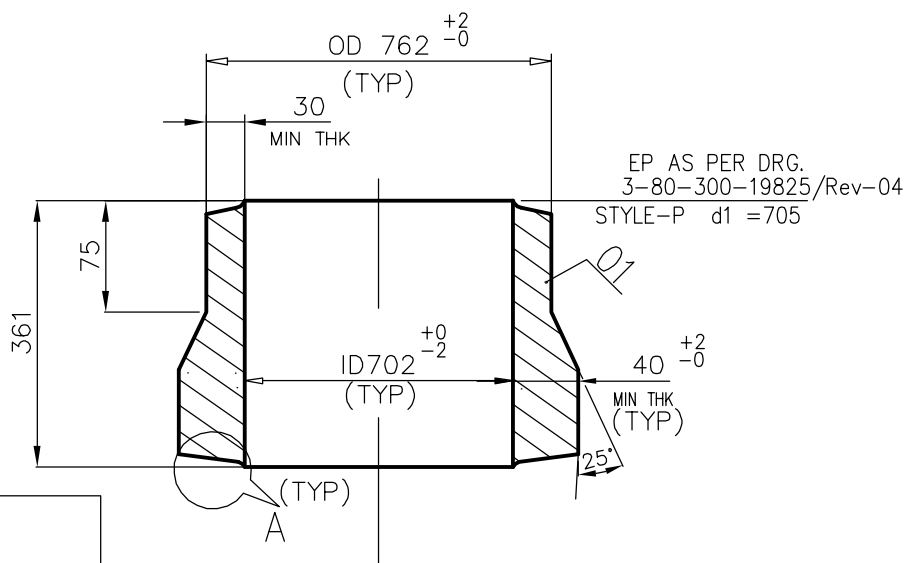
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REV	DATE	ALTERED
		APPROVED

NOTES :-

ALL DIMENSIONS ARE IN MILLIMETRES

01. DESIGN PRESSURE : 73.5 Kg/Cm (g)
02. DESIGN TEMPERATURE : 375° C
03. FOLLOW APPLICABLE QP & TDG FOR THE PROJECT
04. THIS INLET FORGING IS FOR THE Y-PIECE ASSEMBLY
05. REFER ASSEMBLY DRG NO-2-80-320-16572 OF Y-PIECE
06. PROFILES & EDGE PREPARATION & DIMENSIONS SHALL BE MAINTAINED ON FINISHED FORGINGS AS PER THE DRG TO MAKE COMPLETE ASSY OF Y-PIECE BY BUTT WELDING THE SAME.
07. MATERIAL SPECIFICATION SHALL BE SA105 (ATTESTED)
08. QTY REQUIRED IS 02 NOS PER Y-PIECE



01	INLET FORGING ID 702 x THK 40 MIN	99 516 890 0000	A	260	000
		SA 105			01
VAR NO.	DESCRIPTION	MATL. CODE	A	UNIT	UNIT.WT.(Kg)
		MATL. SPECN.	C	DI	QTY.



BHARAT HEAVY ELECTRICALS LIMITED

PIPING CENTRE
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO. OF
CHD	BISWA		18.12.19	VAR
APPD	I.D.B.RAJU		18.12.19	
	SARAVANAN.C		18.12.19	

DEPT	GRADE OF UNTOL DIM	SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.	ITEM NO.	NO. OF ITEMS
CODE	C / M / F	N.T.S				
TITLE	INLET FORGING ID 702 x THK 40 MIN FOR Y-PIECE			CARD CODE U 01	DRAWING NO. 4-80-320-83892	REV 00

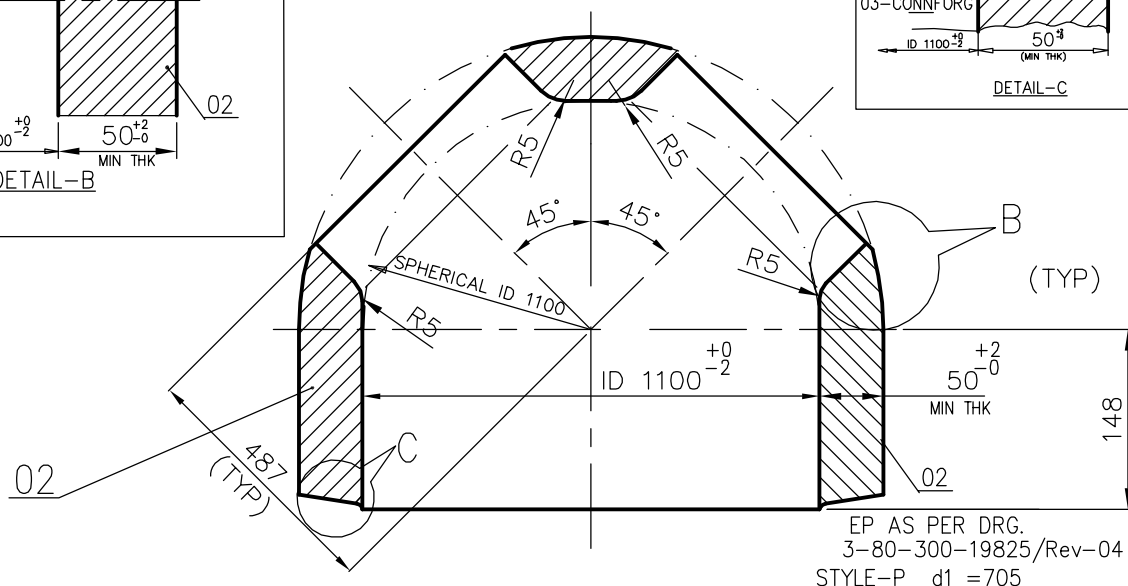
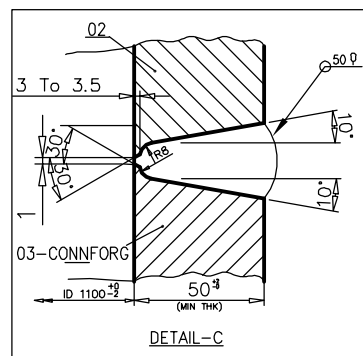
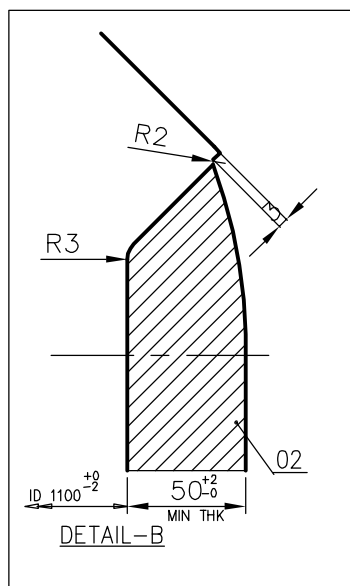
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NOTES :-

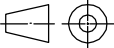
01. DESIGN PRESSURE : 73.5 Kg/Cm (g)
02. DESIGN TEMPERATURE : 375° C
03. FOLLOW APPLICABLE QP & TDG
04. THIS INLET FORGING IS FOR THE Y-PIECE ASSEMBLY
05. REFER ASSEMBLY DRG NO-2-80-320-16572 OF Y-PIECE
06. PROFILES & EDGE PREPARATION & DIMENSIONS SHALL BE MAINTAINED ON FINISHED FORGINGS AS PER THE DRG TO MAKE COMPLETE ASSY OF Y-PIECE BY BUTT WELDING THE SAME.
07. MATERIAL SPECIFICATION SHALL BE SA105 (ATTESTED)

ALL DIMENSIONS ARE IN MILLIMETRES



EP AS PER DRG.
3-80-300-19825/Rev-04
STYLE-P d1 =705

02	BODY FORGING ID 1100 x THK 50 MIN	A	99 516 891 0000		670 000
			SA 105		01
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT.WT.(Kg)
			MATL. SPECN.	C	QTY.

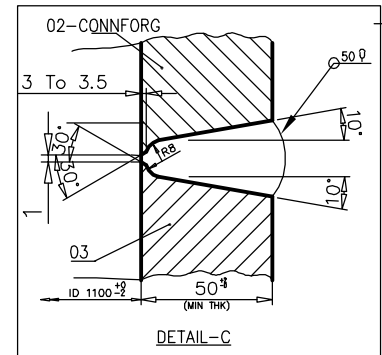
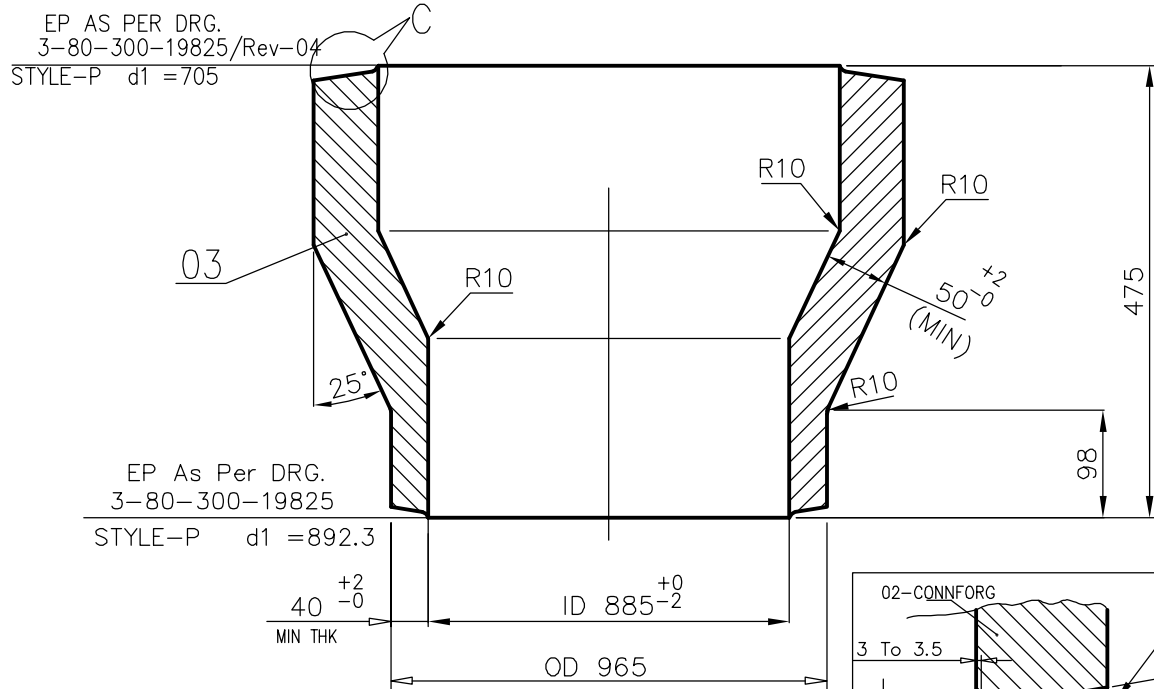
			BHARAT HEAVY ELECTRICALS LIMITED			DRN	NAME BISWA	SIGN	DATE 18.12.19	NO.OF VAR
			PIPING CENTRE			CHD	I.D.B.RAJU		18.12.19	
			CHENNAI 600 017			APPD	SARAVANAN.C		18.12.19	
DEPT	GRADE OF UNTOL DIM		SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.				ITEM NO.	NO. OF ITEMS
CODE	C / M / F		N.T.S							
TITLE					CARD CODE	DRAWING NO.				REV
BODY FORGING ID 1100 x THK 50 MIN FOR Y-PIECE					U 01	4-80-320-83893				00

REV	DATE	ALTERED
		APPROVED

NOTES :-

ALL DIMENSIONS ARE IN MILLIMETRES

- DESIGN PRESSURE : 73.5 Kg/Cm (g)
- DESIGN TEMPERATURE : 375° C
- FOLLOW APPLICABLE QP & TDG FOR THE PROJECT
- THIS INLET FORGING IS FOR THE Y-PIECE ASSEMBLY
- REFER ASSEMBLY DRG NO-2-80-320-16572 OF Y-PIECE
- PROFILES & EDGE PREPARATION & DIMENSIONS SHALL BE MAINTAINED ON FINISHED FORGINGS AS PER THE DRG TO MAKE COMPLETE ASSY OF Y-PIECE BY BUTT WELDING THE SAME.
- MATERIAL SPECIFICATION SHALL BE SA105 (ATTESTED)
- QTY REQUIRED IS 02 NOS PER Y-PIECE



03	OUTLET FORGING ID1100 x THK50 MIN / ID885 x THK 40 MIN	99 516 892 0000	A	610 000
		SA 105		01
VAR NO.	DESCRIPTION	MATL. CODE	A/C	UNIT.WT.(Kg)
		MATL. SPECN.	DI	QTY.

 BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017		DRN CHD APPD	NAME BISWA I.D.B.RAJU SARAVANAN.C	SIGN 	DATE 18.12.19 18.12.19 18.12.19	NO.OF VAR
DEPT	GRADE OF UNTOL.DIM	SCALE	WEIGHT (KG).	REF. TO ASSY./OLD DRG.	ITEM NO.	NO. OF ITEMS
CODE	C / M / F	N.T.S				
TITLE OUTLET FORGING ID1100xTHK50 MIN / ID885xTHK 40 MIN FOR Y-PIECE			CARD CODE U 01	DRAWING NO. 4-80-320-83894		REV 00